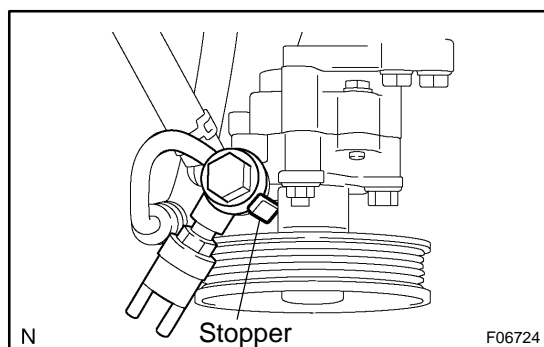


## INSTALLATION

### 1. INSTALL PS VANE PUMP ASSEMBLY

- (a) Install the PS vane pump assembly with the stud bolt.  
**Torque: 22 N·m (220 kgf-cm, 16 ft-lbf)**
- (b) Install the 2 bolt and nut.  
**Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)**



### 2. INSTALL PRESSURE FEED TUBE

- (a) Connect the pressure feed tube.
- (b) Install a new gasket and the union bolt on the pressure feed tube.

#### HINT:

Make sure that the stopper of the pressure feed tube contacts the PS vane pump body as shown in the illustration, then tighten the union bolt.

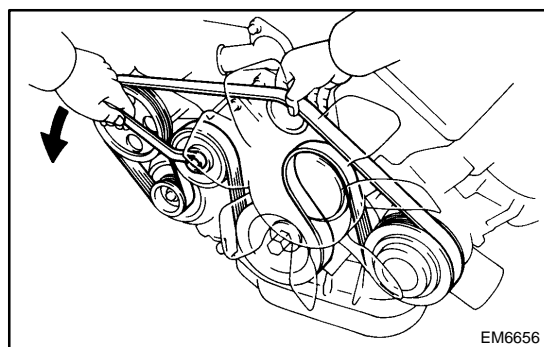
**Torque: 46.5 N·m (475 kgf-cm, 34 ft-lbf)**

### 3. CONNECT RETURN HOSE

Connect the return hose with the clip.

### 4. CONNECT 2 VACUUM HOSES

Connect the 2 vacuum hoses and install the 2 clips.



### 5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

### 6. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Install the air cleaner assembly with air cleaner hose and the 3 bolts.
- (b) Install the clamp.
- (c) Connect the hoses.
- (d) Connect the MAF meter connector.

### 7. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))